

5/40

DART AEROSPACE LTD		Work Order:	24326
Description: Handle		Part Number:	D3110-5
RF 04.11.29			
Dwg: D3110 Rev. A1 B		Qty:	4
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AF	05.09.26	4
2	PG	Issue P/O: <u>200821</u> Description: Handle Possible Supplier: Adams Rite P/N: 4298 <b>Certificate of Conformity is required</b>	AF	05/09/27	4
3	RG	Receive and Inspect for transit damage <b>Enure Certificate of Conformity is attached</b>	CL	05/09/29	4
4	QC6	Inspect dimensions as per Dwg D3110 and certification attached	ml	05/09/30	4
5	ST	Identify and Stock with P/N & B/N using point permanent ink marker	ml	05/09/30	4
6	AC	Cost / part: <u>1077.07</u>	SUR	05.10.03	4
7	DC	Close W/O <u>919.95</u> Inspect Level 21	CP	05/10/03	4

Rev	Date	Change	Revised By	Approved
A	02.04.04	New issue	NG	
B	04.02.25	Reformat	KJ/RF	

RELEASED  
04.04.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 05/06/03

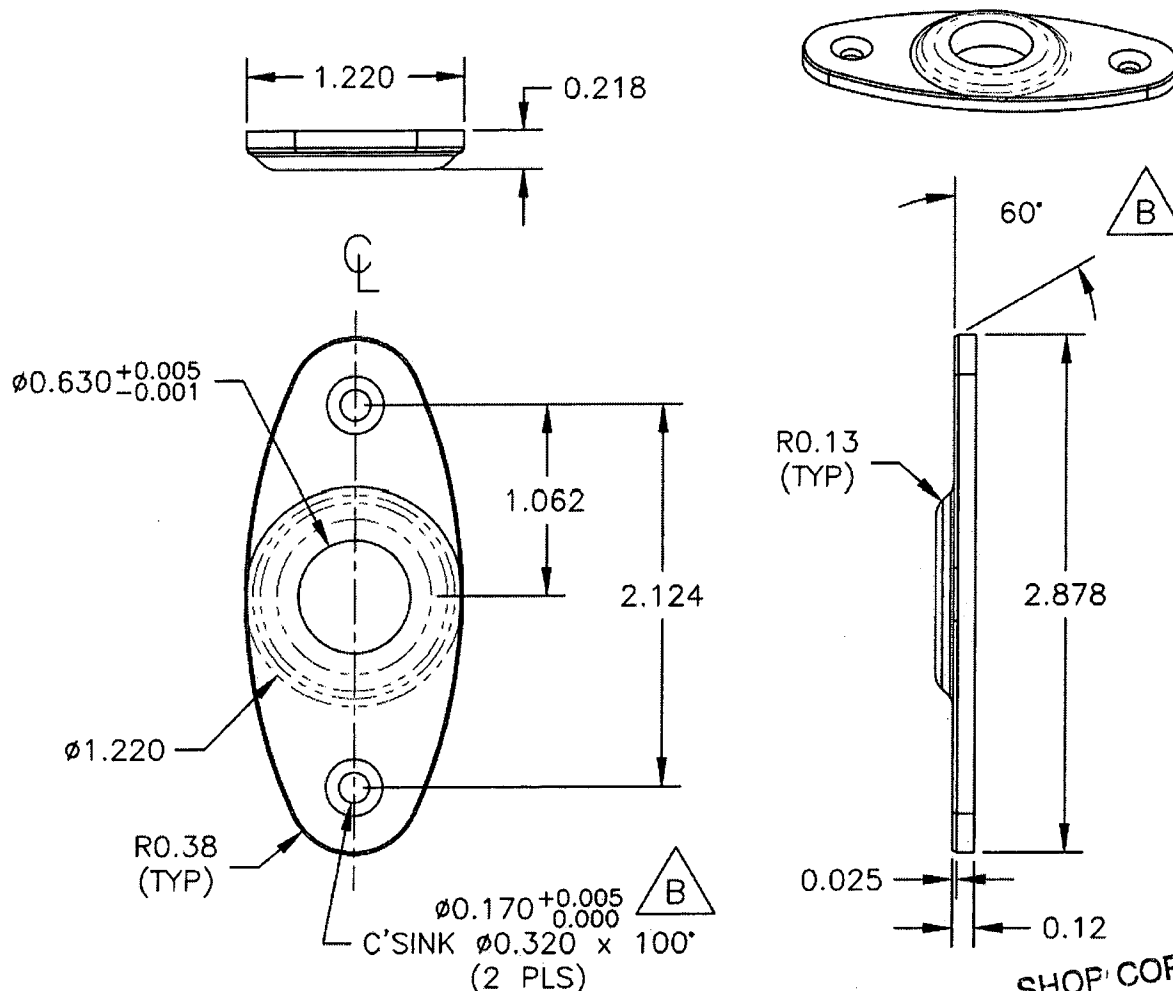
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3110	REV. B SHEET 1 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	

RELEASED  
04.11.23



### D3110-1 ESCUTCHEON

#### NOTES:

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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WORK ORDER

NO. 24326

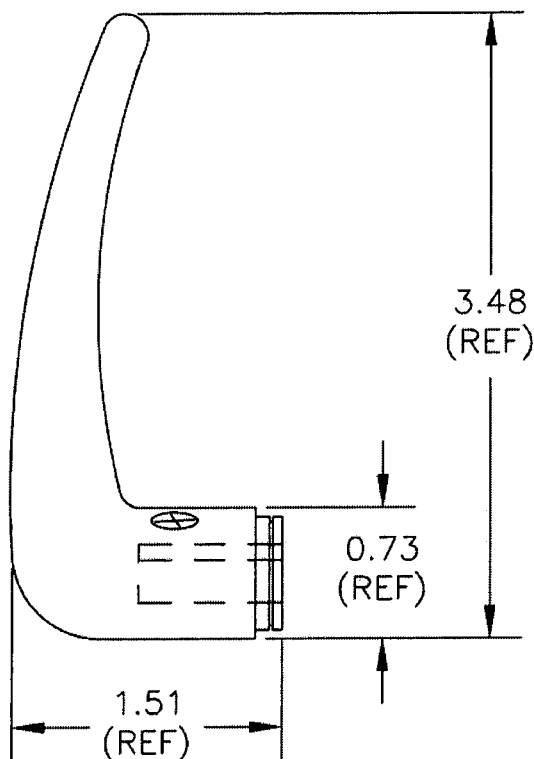
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3110	REV. B SHEET 2 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

RELEASED  
04.11.23 [Signature]



**D3110-3 HANDLE**

**NOTES:**

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34  
BELL P/N 70-027-1  
PREMIER P/N 034-23002-01

- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK-MARKER

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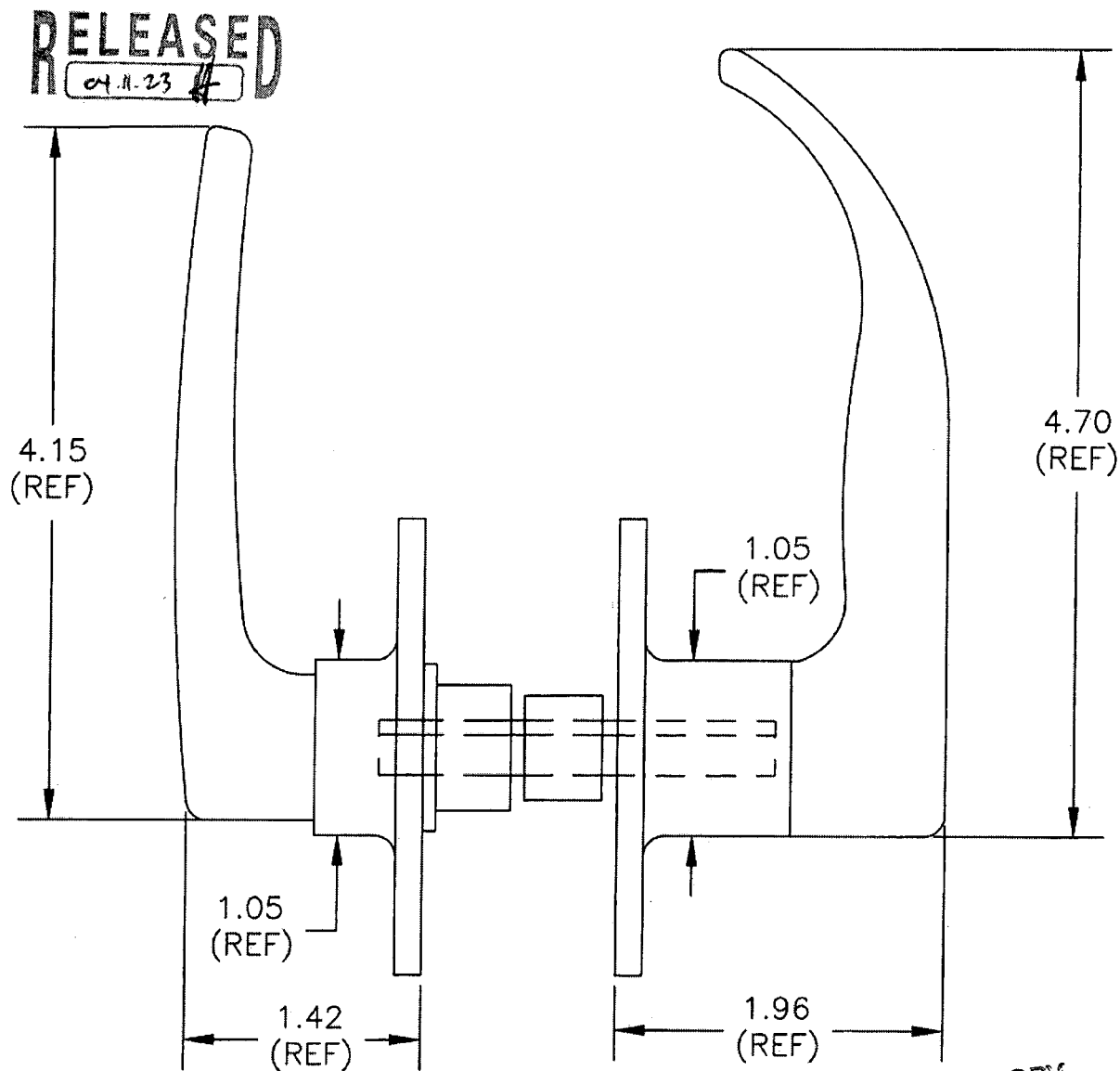
WORK ORDER  
NO. 24326

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CHECKED #	APPROVED #	DRAWING NO. D3110	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1



### D3110-5 HANDLE

#### NOTES:

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 26, 2005  
10:48 am

Work Order No : 0024326  
Project Name : D3110-5  
Project For : WK540  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3110-5  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 09-26-05  
Est Finish Date : 10-05-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

# Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**LOT #: LT-05-017766**



Sold To: SO05-02591.001

Sold Date: 9/28/2005 9:22:43PM

**Part No: 4298**

Description: LOCK ASSY

Serial No:

Condition: New

Qty Sold: 4.00

Cure Date:

Manufacturer Bell Helicopter (Manufacturer)

	<u>Cycles</u>	<u>Hours</u>
Total Time:		<u>0.0</u>

TSO:

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

September 28, 2005

Lic. No./Stamp

Inspector

Eagle  
6-81 39

**Maintenance Release**